



SCHWEIZERISCHER VEREIN FÜR SCHWEISSTECHNIK · ASSOCIATION SUISSE POUR LA TECHNIQUE DU SOUDAGE  
ASSOCIAZIONE SVIZZERA PER LA TECNICA DELLA SALDATURA · SWISS WELDING ASSOCIATION

## CERTIFICATE

### Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Sakarya Duman Otomotiv Yedek Parca San.Ti.Ltd.Sti.**

**Cark Sanayi Caddesi No: 26**

**54100 Sakarya  
TURKEY**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:** • New build (without design) of components for railway vehicles, e.g. self supporting equipment boxes, cooling pipes suspensions

#### Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	8	t = 3 - 8 mm D >= 30 mm	BW
	8	t = 4 - 9.6 mm	FW
	8	t = 10 - 40 mm	BW
135	1.2	t >= 1.6 mm	FW
	1.1	t = 3 - 12 mm	BW
141	8	t = 1.4 - 4 mm	FW

**Responsible welding coordinator:** Yusuf Yalçınöz (IWE) [external] born: 07.02.1976

**Deputy with equal rights:** Fatih Duman (Level C) born: 27.02.1984

**Deputy:** -

**Comments:** none

**Certificate no.:** SVS/15085/CL1/081/1/10

**Valid:** from 08.11.2013 to 07.11.2016

**Issued on:** 05.11.2013

**Auditor:** AHL  
General regulations (see reverse)



Abert  
head of certification body